ACETIC OR LACTIC BACTERIA CONTAMINATION? ASCA HAS THE ANSWER

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Introduction

Alcoholic fermentation of grape must is a biochemical process in which yeasts mainly transform sugars into ethanol to obtain wine. Like any bioprocess, its complexity requires exhaustive monitoring to prevent the action of undesirable microorganisms, such as lactic acid and acetic acid bacteria, which can slow down the fermentations and generate unwanted substances.

The common analytical control in wineries implies daily measurements of temperature, density and pH but, when more information is needed, supplementary analyses are performed in off-site laboratories. This externalization is time-consuming and it implies a delay in obtaining results with the subsequent delay in the application of possible corrective measures. Therefore, the use of fast and portable techniques such as the IR-spectroscopy can be very useful to obtain real-time information when monitoring the alcoholic fermentation process [1,2].

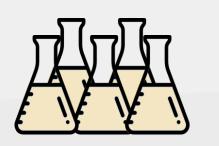
Aim of study

Combine FTIR-ATR spectroscopy and chemometric techniques as a control tool following the PAT (Process Analytical Technologies) guidelines [3].

Apply ANOVA - Simultaneous Component Analysis (ASCA) to factorize the alcoholic fermentation variability sources, such as the process evolution and the contamination with lactic acid or acetic acid bacteria.

Materials and Methods

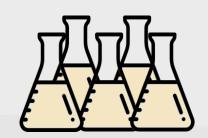
24 small-scale alcoholic fermentation batches were monitored (white must \rightarrow white wine)





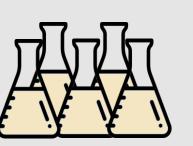
15 batches in

Normal Operation Conditions (NOC)





5 out-of-control batches by acetic acid bacteria contamination (AAB)





4 out-of-control batches by lactic acid bacteria contamination (LAB)

Usual oenological parameters (density and pH) were also daily analysed

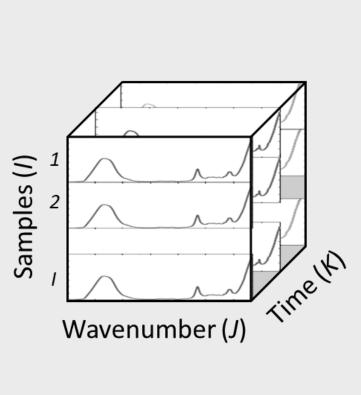
Portable Attenuated Total Reflectance (ATR) Fourier Transform Infrared (FTIR) spectrometer

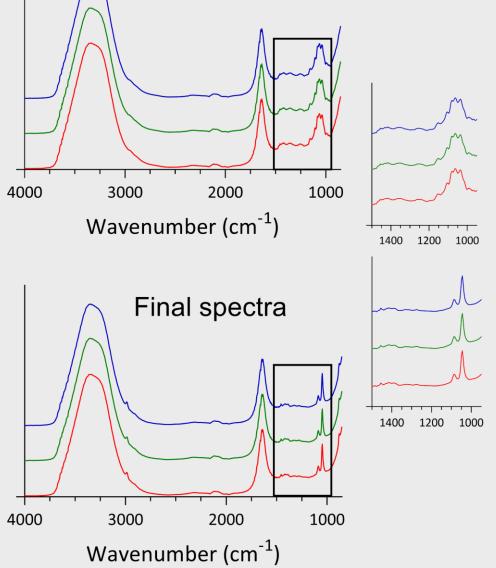
www.isens.urv.cat/en/



32 scans

8 cm⁻¹ resolution





Initial Spectra

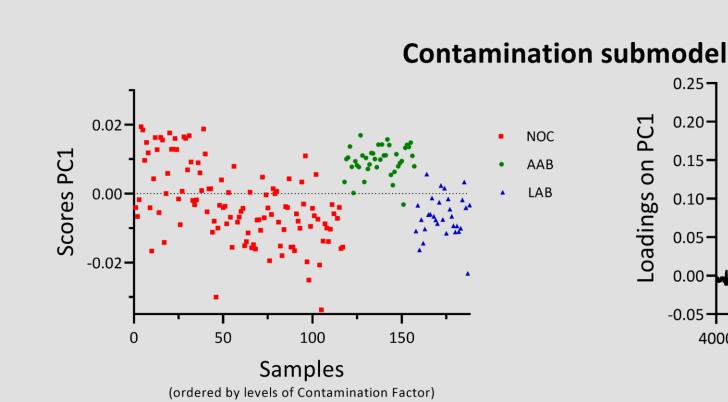
Results

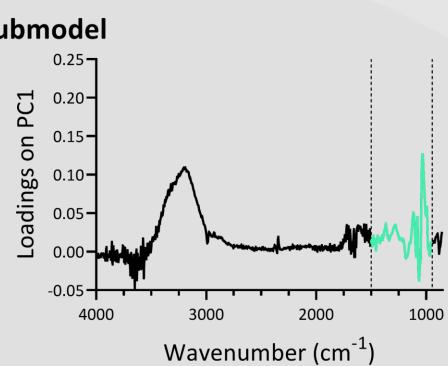
Scores PC1

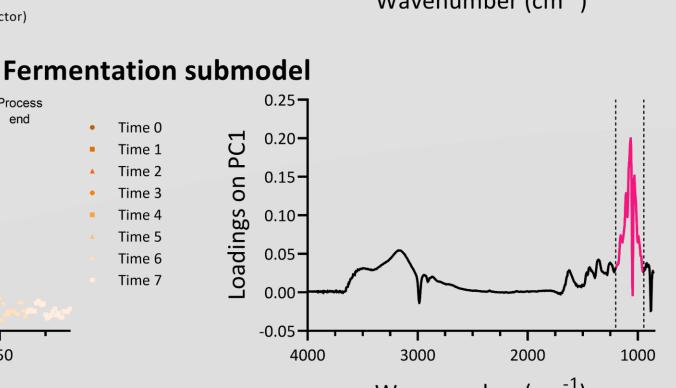
0.00

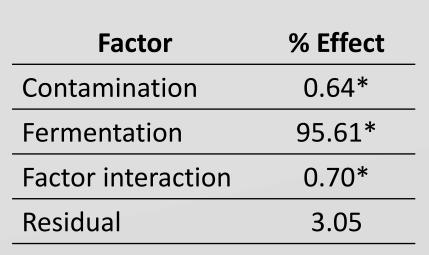
-0.05 **-**

ASCA in IKxJ (Sample-Time x Wavenumber) matrix









100

Samples

(ordered by levels of Fermentation factor)

150

*: *p*-value < 0.05 meaning the factor is significant.

Wavenumber (cm⁻¹)

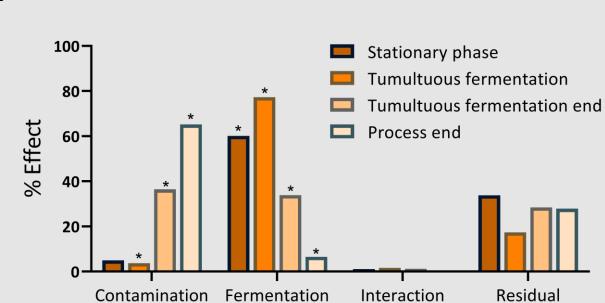
main variability source in the matrix. It should be noted that despite its small percentage effect, the contamination

factor is significant.

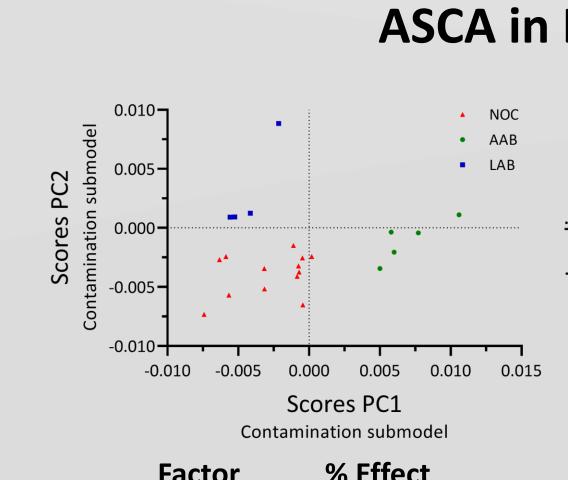
Alcoholic fermentation comprises the

Selection of a specific region related to bacteria contamination and subtraction of the region more related to alcoholic fermentation

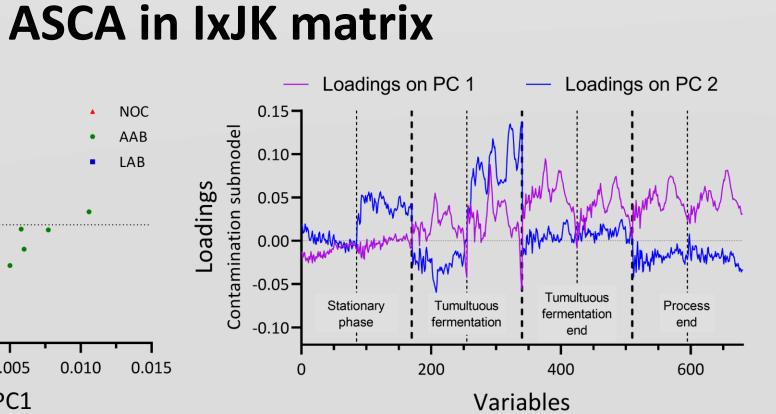
Division of the process into different phases due to their characteristics



As the process is ending, it is posible to focus on the "Contamination" factor



% Effect **Factor** 28.36* Contamination Residual 71.64



IxJK unfolding allows to focus on a specific factor of interest and study it individually

Conclusions

- There are different approaches to perform ASCA models, such as different ways to arrange the data, focus on specific regions related to the factor of interest or divide the process in phases taking into account their characteristics.
- Different ASCA models have been built to study the effects of acetic acid or lactic acid bacteria contamination, showing that both contamination are detected and even discriminated.

Bibliography

Quality Assurance (2004) 16.

[1] D. Cozzolino, Appl. Spectrosc. Rev. 51(4) (2015) 302-317.

[2] D. Schorn-García, J. Cavaglia, B. Giussani, O. Busto, L. Aceña, M. Mestres, R. Boqué. Microchem J. 166 (2021) 106215. [3] FDA Off. Doc., Guidance for Industry PAT — A Framework for Innovative Pharmaceutical Development, Manufacuring, and

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